

FORPRENE® NERO 665M99A60 - TPV

Physical properties	Value	Unit	Test Standard
Density	936	kg/m ³	ISO 1183

Mechanical properties (TPE)	Value	Unit	Test Standard
Tensile stress at 100% strain	2.5	MPa	ISO 37
Tensile stress at 300% strain	3.8	MPa	ISO 37
Tensile strain at break (TPE)	476	%	ISO 37
Tensile stress at break (TPE)	5.5	MPa	ISO 37
Shore A hardness, 15s	63	-	ISO 868
Tear strength	24	kN/m	ISO 34-1

Typical injection moulding processing conditions

Temperature	Value	Unit	Test Standard
Zone1 temperature	175 - 185	°C	-
Zone2 temperature	185 - 195	°C	-
Zone3 temperature	190 - 200	°C	-
Nozzle temperature	195 - 205	°C	-
Mold temperature	20 - 40	°C	-

Other text information

Pre-drying

3h@80C

Longer pre-drying times/storage

Forprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.